

Certification Body No. 3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL1-001/1909 R1

for the bonding process, according to DIN 6701-2
for company

Miroslavské strojírný, s.r.o.

Headquarters: Kostelní 222/41, 671 72 Miroslav
Workshops: Kostelní 222/41, 671 72 Miroslav – hall D1
Hostěradice 624, 671 71 Hostěradice – hall D10
ID: 607 30 471


The company has demonstrated compliance with the standard

DIN 6701-2:2015
Class of bonded joints A2

An integral part of the certificate is Appendix No. 1

Certificate validity: until 28.03.2022
Certificate validity: from 03.04.2019
Changed on: –
Date of issue: 03.04.2019




Dipl.-Ing. František Zakhar
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, scheme No. 6.
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Appendix No. 1 to the Certificate No. CL1-001/1909 R1

1. Scope: **Components of railway vehicles, class A2**
2. Products standards: **DIN 6701 part 1 - 4**
3. Area of validity the bonding process:
- 3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	D, S, L
Pre-treatment methods:	-
Production methods:	SO, TK, HU
Test methods:	DT, NDT
Degree of mechanization:	M

3.2 Range of use:

Construction	-
Process planning of bonding	A2
Production of bonding	A2
Repair works of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

3.3 Certification scope and restrictions:

The certification body, which performs the supervision audit, shall be notified during the first classified bonding in class A2.

Classified bonding is performed in „D1“ and „D10“ working sites.

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Andrea Novotná	26. 12.1982	EAS D-KTZ-52531-3301-140704-3752	Responsible bonding supervisor / 2
Dipl.-Ing. Jiří Ruml	16. 11.1983	EAE D-KTZ-52531-3309-160211-4317	Bonding supervisor / 1

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