

Certification Body No. 3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL1-001/1701 Z1

for the bonding process, according to DIN 6701-2
for company

Miroslavské strojírný, s.r.o.

Headquarters: Kostelní 222/41, 671 72 Miroslav
Workshops: Hall D1 – Kostelní 222/41, 671 72 Miroslav and Hall D10-671 71 Hostěradice
ID: 607 30 471

The company has demonstrated compliance with the standard

DIN 6701-2:2015

Class of bonded joints A2

An integral part of the certificate is Appendix No. 1

Certificate validity: until 15.06.2020
Certificate validity: from 17.10.2017
Changed on: 23.04.2018
Date of issue: 23.04.2018




Dipl.-Ing. František Zakhar
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, scheme No. 6.
The validity of the certificate is subject to regular surveillance.
This document replaces the issue dated 17.10.2017 and may be reproduced only in its entirety.

Appendix No. 1 to the Certificate No. CL1-001/1701 Z1

1. Scope: **Components for railway vehicles, class A2**
2. Products standards: **DIN 6701 part 1 - 4**
3. Area of validity the bonding process:
 - 3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	D, S, L
Pre-treatment methods:	-
Production methods:	SO, HU, TK
Test methods:	DT, NDT
Degree of mechanization:	M

- 3.2 Range of use:

Design of bonding	-
Process planning of bonding	A2
Production of bonding	A2
Repairworks of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

- 3.3 Certification scope and restrictions:

Classified bonding is performed in the „D1“ and „D10“ working sites
The certification body, which performs the supervision audit, shall be notified during the first classified bonding in class A2

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Dipl.- Ing. Jiří Ruml	16. 11.1983	EAE D-KTZ-52531-3309-160211-4317	Responsible bonding supervisor / 1
Andrea Novotná	26. 12.1982	EAS D-KTZ-52531-3301-140704-3752	Bonding supervisor / 2

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