



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0206.006

DVS ZERT GmbH hereby certifies that the welding company

Miroslavské strojírnny, s.r.o.
Kostelní 222/40
671 72 Miroslav
Czechia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P

in the range indicated in the annex.

validity: 2022-07-08 until 2025-06-07

Düsseldorf, 2022-06-24
Place and date of issue

Lead auditor: Dipl.-Ing. SR0M

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23	t = 1 - 8 mm t = 1.5 - 12 mm	BW FW
135	1.1 1.2 1.2 8 8	t = 2 - 48 mm t = 2 - 16 mm t = 2 - 18 mm t = 1.5 - 2.5 mm t = 1.5 - 14 mm D ≥ 25 mm	FW BW FW BW FW
141	23 23 23.1 8	t = 1 - 16 mm t = 1 - 24 mm t = 1 - 4 mm D ≥ 10 mm t = 1 - 3 mm	BW FW FW -
21	1.1 8	t = 1.5 mm t = 1 - 2 mm	- -
212	1.1/1.2 22	t = 1 mm t = 2 mm	1.1 (t = 1 mm) / 1.2 (t = 2-8 mm) -
783	8	D = 8 mm	-
786	22	D = 3 - 6 mm	-

Area of Application:

- New build of railway vehicles and their components

Responsible welding coordinator(s):

David Balik, IWT

born: 1998-01-09

1st deputy(ies) of the responsible welding coordinator(s):

Rostislav Krecek, IWT/Level A

born: 1974-11-18

Others deputies:

Tomás Pribyl, IWE [external]

born: 1980-08-03

Remarks:

another production site:
Building No.: 624, 671 71 Hosteradice, Czechia

Register no.:

DVSZERT/15085/CL1/206/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.